

Date: Wednesday, 30/01/2008 8:00:11 AM
 User: COSS Admin

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SPACER		
Job Number	: 37113		Part Number	: D2808		
Estimate Number	: 10980		Drawing Number	: D2808 REV B		
P.O. Number	:		Project Number	: N/A		
This Issue	: 30/01/2008 S.O. No. :		Drawing Revision	: B		
Prsht Rev.	: NC		Material	:		
First Issue	: / /		Due Date	: 06/02/2008		
Previous Run	: 35330		Qty:	60		
Written By	<i>Jay</i> 08-01-29		Um:	Each		
Checked & Approved By						
Comment	: Est Rev:D 02.03.07 Now turned in house NG					
	Est Rev:E 07-12-18 RevB as per dwg ECN1048 DD verified					
	by:EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :			
1.0	M6061T6R0625	6061-T6 Round Bar .625"			(60)
		Comment: Qty.: 0.0557 f(s)/Unit Total : 3.3390 f(s) 6061-T6 Round Bar .625" (M6061T6R0625) Batch: <i>M106104</i>		<i>Y.A</i>	<i>08/01/30</i>
2.0	HARDINGE	HARDINGE CNC LATHE SMALL			(60)
		Comment: HARDINGE CNC LATHE SMALL			
		1-Turn as per Folio FA205 (Mesure D3387 Bracket .507" Dia for Proper press-fit)			
		2-Deburr		<i>Y.A/</i> <i>912</i>	<i>08/01/30</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE			
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE		<i>Y.A/</i> <i>912</i>	<i>08/01/30</i>
4.0	QC8	SECOND CHECK			
		Comment: SECOND CHECK		<i>SG Y.A/</i> <i>912</i>	<i>08/01/30</i>
5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1			(60)
		Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1		<i>PL</i>	<i>08-02-01</i>

Date: Wednesday, 30/01/2008 8:00:11 AM
User: COSS Admin

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER

Job Number: 37113

Part Number: D2808

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



AS



08/02/01

(460)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Trunking ST 48

AS

08/02/01

(460)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



08/02/01

(60)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



2008/2/04

60

W

DART AEROSPACE LTD	Work Order:	37113
Description: Spacer	Part Number:	D2808
Inspection Dwg: D2808 Rev: A1		Page 1 of 1

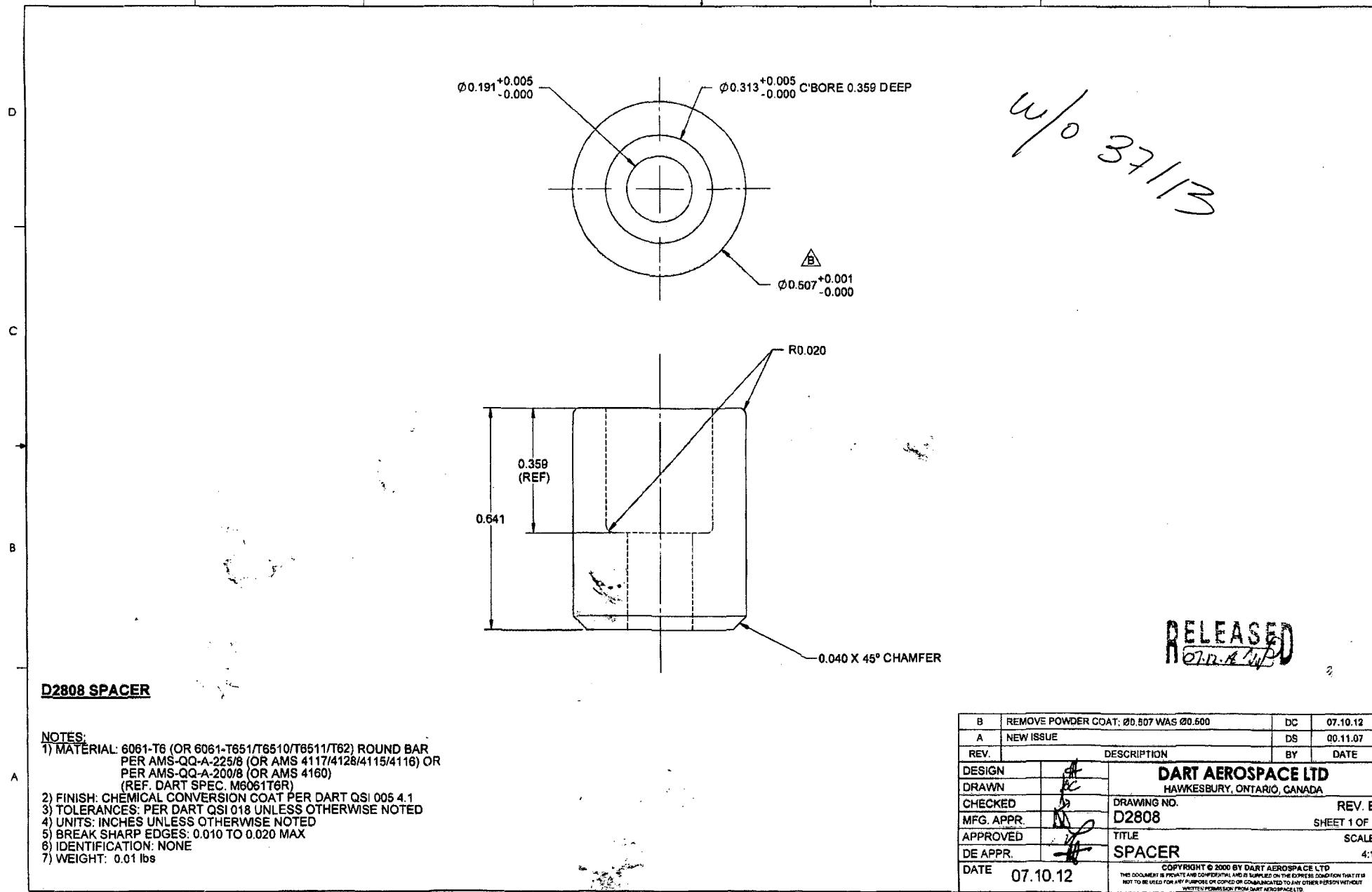
FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>M.A./Onk</u>	Audited by:	<u>EE</u>	Prototype Approval:	N/A
Date:	08/01/30	Date:	08.01.30	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.04.26	New Issue	KJ/JLM	
B	07.11.23	Ø0.507 dimension and tolerance revised	KJ/EC/DD	

8 7 6 5 4 3 2 1



B	REMOVE POWDER COAT: Ø0.507 WAS Ø0.500	DC	07.10.12			
A	NEW ISSUE	DS	00.11.07			
REV.	DESCRIPTION					
DESIGN	<i>JK</i>					
DRAWN	<i>JK</i>					
CHECKED	<i>JK</i>					
MFG. APPR.	<i>JK</i>					
APPROVED	<i>JK</i>					
DE APPR.	<i>JK</i>					
DATE	07.10.12					
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA						
DRAWING NO. D2808 REV. B						
SHEET 1 OF 1						
TITLE SPACER						
SCALE 4:1						
COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.						

8 7 6 5 4 3 2 1